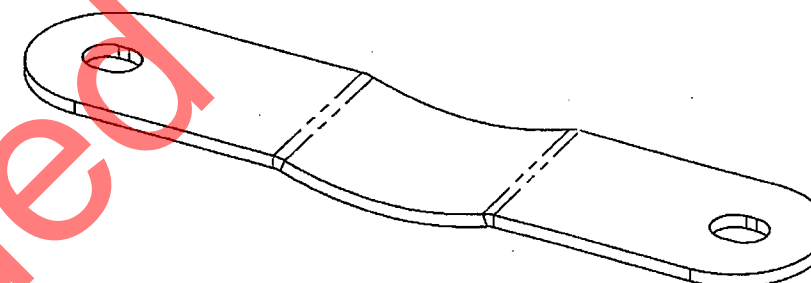


D4176-1 429 CLAMP, TOP



D4176-3 429 CLAMP, BOTTOM

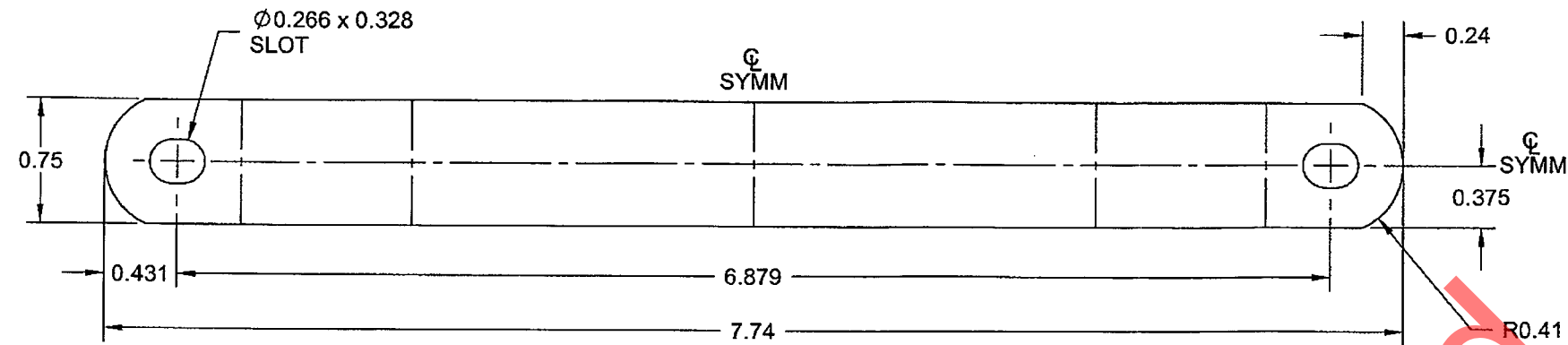
Superceded

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2010-10-07
MB

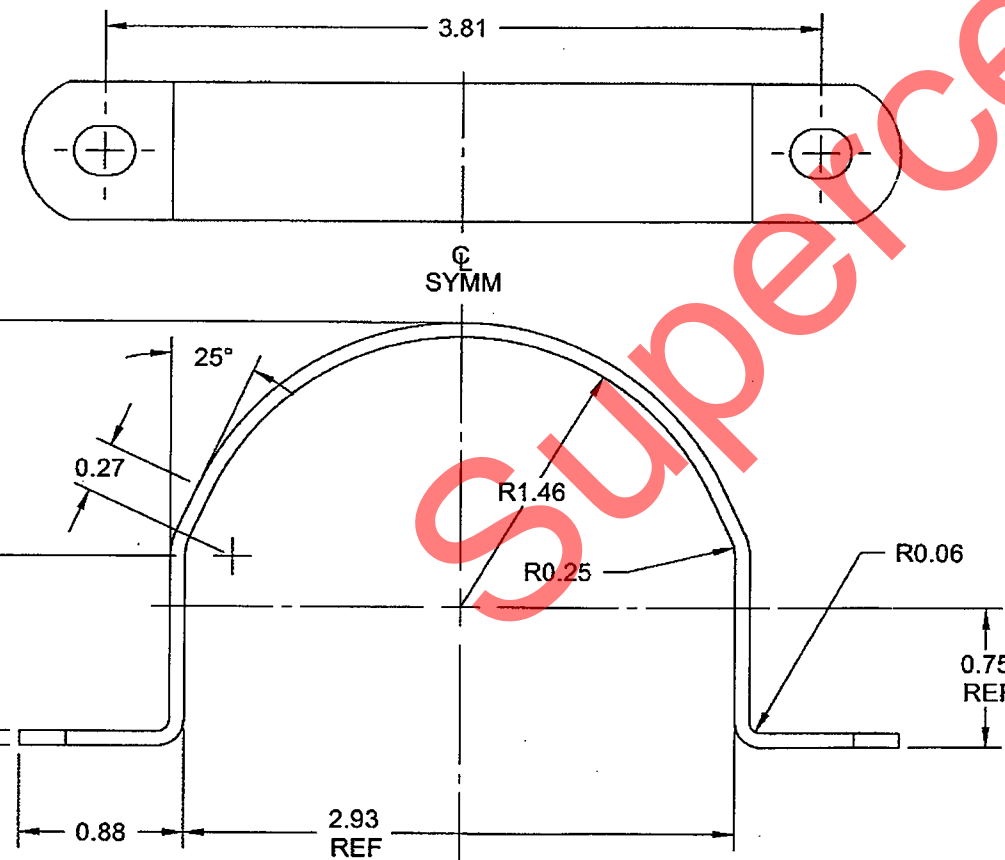
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S14GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4176-X" PER QSI 044 6.1
- 7) WEIGHT:
 - D4176-1 = 0.12 lbs
 - D4176-3 = 0.08 lbs

A	NEW ISSUE	MB	10.09.27
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4176	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		429 CLAMP	NTS
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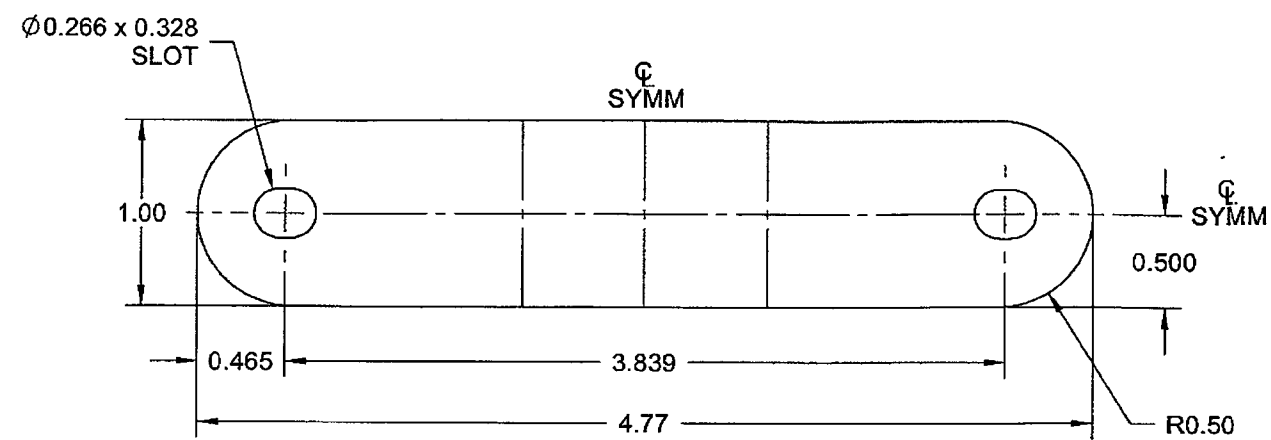
D4176-1F 429 TOP CLAMP FLAT PATTERN



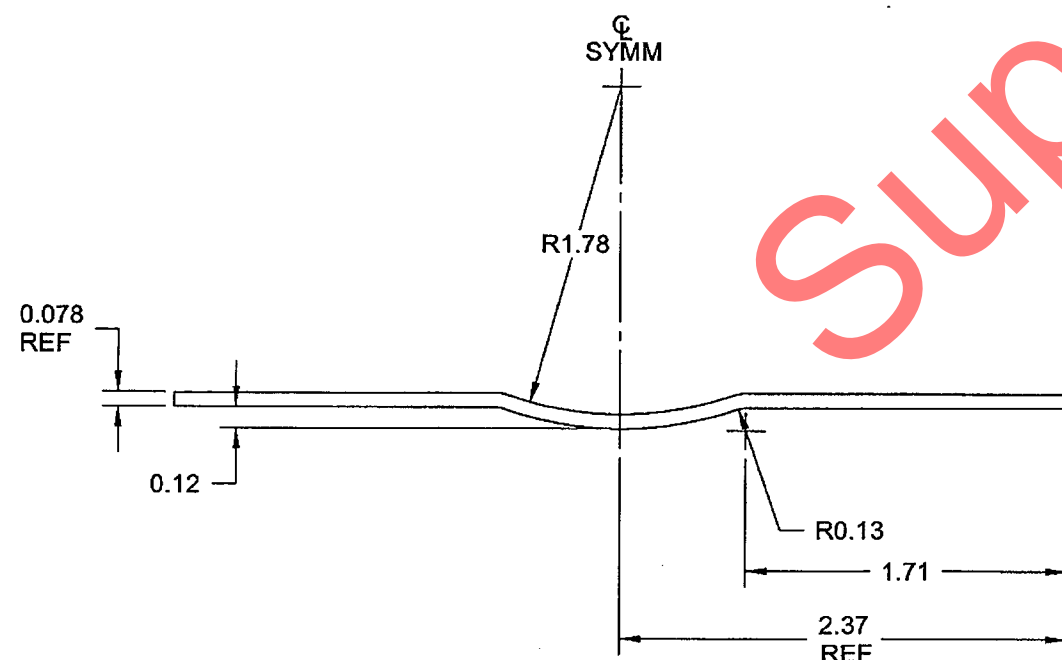
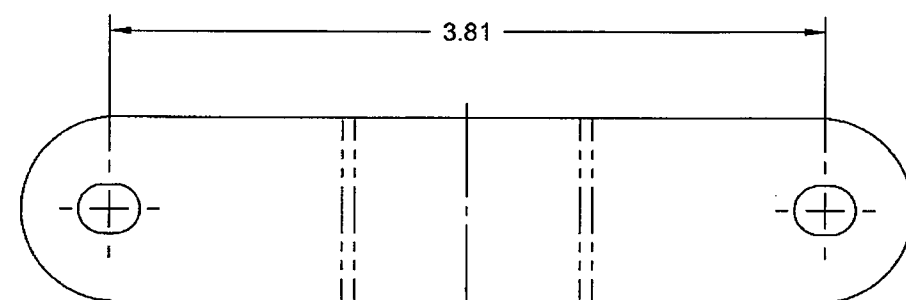
D4176-1 429 CLAMP, TOP
(MAKE FROM D4176-1F)

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MFG. APPR.		D4176	SHEET 2 OF 3
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D4176-3F 429 BOTTOM CLAMP FLAT PATTERN



D4176-3 429 CLAMP, BOTTOM
(MAKE FROM D4176-3F)

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MFG. APPR.		D4176	SHEET 3 OF 3
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